EVR Series
Precision Vacuum Regulating Valves
MANUAL AND ELECTRONIC CONTROL OPTIONS
How It Works

The Equilibar® vacuum regulator (EVR) uses the same patented technology as the Equilibar® Precision Back Pressure Regulator, with unmatched precision across varying flow rates.

The EVR series regulators are pilot operated (dome loaded). They match your process (Inlet) vacuum 1:1 to a pilot set-point vacuum. They work to restrict flow between your process and the vacuum pump in order to keep your process very closely matched to the pilot setpoint vacuum.

Unique Direct-Sealing Diaphragm Technology

The key to the incredible performance of the Equilibar® vacuum valve is the unique direct sealing diaphragm technology. It works like a fluid transistor by forming a force balance on a flexible membrane between three separate pressures.

The fluid inlet pressure and the downstream outlet pressure exist on the wetted side of the membrane, separated by an orifice plate. The reference air pressure exists on the non-wetted side.

The lower pressure of the outlet tries to hold the membrane in a leak-tight seal with the valve seat. However, any slight excess between the fluid inlet pressure and the reference pressure quickly overwhelms these seating forces and pulls the membrane away from the orifices.

Flow is automatically controlled at a level that maintains pressure equilibrium between the Inlet and Reference pilot ports.

For manual applications, a sensitive 20-turn vacuum regulator is used to supply the set-point. For computer automation, an electro-pneumatic regulator is used to provide the set-point signal.

Visit our website to learn more about how our unique vacuum regulator technology works.

Unlike common vacuum breakers or vacuum relief valves, the Equilibar® vacuum regulating valve is a non-relieving regulator. It restricts flow to your vacuum pump in order to hold your process at the right vacuum pressure upstream.

In order to lower the vacuum pressure in your process, there will need to be at least a small in-flow of gas. Fortunately, most processes have at least a small gas flow or in-leakage.

Simply connect the Outlet of the Equilibar® to your vacuum supply, and the Inlet to your process is in the Figure to the right.
Performance

1/2” Equilibar EVR-GSD4 vs. Fairchild Model 16 Vacuum, Flow Stability Curve

STABILITY

Other manufacturers vacuum regulators are sensitive to vacuum supply pressure. Equilibar vacuum regulators effectively isolate upstream pressure from variances in your vacuum header. The chart to the left illustrates this stability.

- Competitive 1/2” Regulator
- Equilibar 1/2” EVR-GSD4

Effect of Varying Pump Pressure
3/8” EVR-GSD3, 1 SCFH flow rate

STABILITY

The chart to the left shows the ultra-wide flow range of Equilibar vacuum regulators. This half inch pipe size unit has less than 1 in Hg variation when flowing from 1 to 10 SCFM.
Selecting The Right Size

The chart below shows the projected vacuum performance at various regulator body sizes. For a given regulator size, as flow increases past a critical point, ‘droop’ increases. Droop is defined as the reduction in vacuum pressure due to friction in the regulator.

In order to select the optimum size for your application, find the smallest regulator that has acceptable pressure variance in your flow range.

For example, for flow rates between 5 and 20 SCFM, the 3/4” shows only 0.25 in Hg variance and would be acceptable for most applications. The 1” regulator shows virtually no variance in this range.

If you don’t know your flow rates, you can select the Equilibrar® Vacuum Regulator to match your existing pipe size.
## EVR Series Specifications

![Fig 2: Dimensional Drawing for Regulators with line size 1/4” to 1”](image)

<table>
<thead>
<tr>
<th>MODEL NUMBER</th>
<th>INLET / OUTLET PORT</th>
<th>STANDARD BODY MATERIALS</th>
<th>DIM A (INCH)</th>
<th>DIM B (INCH)</th>
<th>CV RANGE (PRECISION)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EVR-GSD2A</td>
<td>1/4”</td>
<td>Anodized Aluminum</td>
<td>3 (76)</td>
<td>1.3 (33)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD2S</td>
<td>1/4”</td>
<td>Stainless Steel 316</td>
<td>3 (76)</td>
<td>1.3 (33)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD2P</td>
<td>1/4”</td>
<td>PVC</td>
<td>3.25 (83)</td>
<td>1.5 (38)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD3A</td>
<td>3/8”</td>
<td>Anodized Aluminum</td>
<td>3.5 (89)</td>
<td>1.4 (36)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD3S</td>
<td>3/8”</td>
<td>Stainless Steel 316</td>
<td>3.5 (89)</td>
<td>1.4 (36)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD3P</td>
<td>3/8”</td>
<td>PVC</td>
<td>3.75 (95)</td>
<td>1.6 (41)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD4A</td>
<td>1/2”</td>
<td>Anodized Aluminum</td>
<td>4.5 (114)</td>
<td>1.6 (41)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD4S</td>
<td>1/2”</td>
<td>Stainless Steel 316</td>
<td>4.5 (114)</td>
<td>1.6 (41)</td>
<td>1.00E-03</td>
</tr>
<tr>
<td>EVR-GSD4P</td>
<td>1/2”</td>
<td>PVC</td>
<td>4.75 (121)</td>
<td>1.8 (46)</td>
<td>1.00E-03</td>
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<tr>
<td>EVR-GSD6A</td>
<td>3/4”</td>
<td>Anodized Aluminum</td>
<td>6 (152)</td>
<td>2 (51)</td>
<td>1.00E-02</td>
</tr>
<tr>
<td>EVR-GSD6S</td>
<td>3/4”</td>
<td>Stainless Steel 316</td>
<td>6 (152)</td>
<td>2 (51)</td>
<td>1.00E-02</td>
</tr>
<tr>
<td>EVR-GSD6P</td>
<td>3/4”</td>
<td>PVC</td>
<td>6.25 (159)</td>
<td>2.25 (57)</td>
<td>1.00E-02</td>
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<tr>
<td>EVR-GSD8A</td>
<td>1”</td>
<td>Anodized Aluminum</td>
<td>7 (178)</td>
<td>2.6 (66)</td>
<td>1.00E-02</td>
</tr>
<tr>
<td>EVR-GSD8S</td>
<td>1”</td>
<td>Stainless Steel 316</td>
<td>7 (178)</td>
<td>2.6 (66)</td>
<td>1.00E-02</td>
</tr>
<tr>
<td>EVR-GSD8P</td>
<td>1”</td>
<td>PVC</td>
<td>7.25 (184)</td>
<td>2.9 (74)</td>
<td>1.00E-02</td>
</tr>
</tbody>
</table>

### Pressure Ranges

- 0 to -29.5 inHg (12 to 760 torr) [0 to -980 mbar]
- 0 to -10 in Hg (0 to -340 mbar)

*Pressure ranges as low as 0 to -2 in H2O [0 to -5 mbar] and custom pressure ranges available with electronic options. Consult an application engineer for assistance.

### Fittings

- NPT (Standard)
- BSPP
- SAE
- 150# Flange

### Diaphragm Options

- Buna - N (Nitrile)
- FKM
- EPDM
- PTFE (Glass Reinforced)
- PTFE (Virgin)

### O Ring Options

- Buna - N (Nitrile)
- Viton
- Kalrez
- EPDM
- PTFE

### Temperature Rating

- Polymer Units: 40C
- Metallic Units: 60C

*High temperature models are available, consult an application engineer.

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Vacuum only, absolute, and vacuum-to-positive options are available. Consult an application engineer for assistance.

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Electronic Pilot Regulators

FOR USE WITH EVR SERIES VACUUM REGULATORS

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>TYPE</th>
<th>MANIFOLD MATERIAL</th>
<th>THREAD TYPE</th>
<th>INPUT SIGNAL RANGE</th>
<th>MONITOR SIGNAL RANGE</th>
<th>PRESSURE RANGE</th>
<th>BLEED ORIFICE</th>
<th>DIGITAL DISPLAY?</th>
<th>LEAD TIME</th>
</tr>
</thead>
<tbody>
<tr>
<td>QPV1MANEEZN30IHGXCL</td>
<td>Single Loop</td>
<td>Aluminum</td>
<td>NPT</td>
<td>0 to 10 VDC</td>
<td>0 to 10 VDC</td>
<td>0-30 in Hg</td>
<td>Include Bleed Orifice</td>
<td>N</td>
<td>1 Day</td>
</tr>
<tr>
<td>QPV1MANISZN30IHGXCL</td>
<td>Single Loop</td>
<td>Aluminum</td>
<td>NPT</td>
<td>4 to 20 mADC</td>
<td>4 to 20 mADC (Sourcing)</td>
<td>0-30 in Hg</td>
<td>Include Bleed Orifice</td>
<td>N</td>
<td>1 Day</td>
</tr>
<tr>
<td>QPV1MANEEZP760TRACXL</td>
<td>Single Loop</td>
<td>Aluminum</td>
<td>NPT</td>
<td>0 to 10 VDC</td>
<td>0 to 10 VDC</td>
<td>0-760 torr</td>
<td>Include Bleed Orifice</td>
<td>N</td>
<td>1 Day</td>
</tr>
<tr>
<td>QPV1MANEEZN30IHGXCL-DD</td>
<td>Single Loop</td>
<td>Aluminum</td>
<td>NPT</td>
<td>0 to 10 VDC</td>
<td>0 to 10 VDC</td>
<td>0-30 in Hg</td>
<td>Include Bleed Orifice</td>
<td>Y</td>
<td>4-6 Weeks</td>
</tr>
<tr>
<td>QPV1MANISZN30IHGXCL-DD</td>
<td>Single Loop</td>
<td>Aluminum</td>
<td>NPT</td>
<td>4 to 20 mADC</td>
<td>4 to 20 mADC (Sourcing)</td>
<td>0-30 in Hg</td>
<td>Include Bleed Orifice</td>
<td>Y</td>
<td>4-6 Weeks</td>
</tr>
<tr>
<td>QPV1MANEEZP760TRACXL-DD</td>
<td>Single Loop</td>
<td>Aluminum</td>
<td>NPT</td>
<td>0 to 10 VDC</td>
<td>0 to 10 VDC</td>
<td>0-760 torr</td>
<td>Include Bleed Orifice</td>
<td>Y</td>
<td>4-6 Weeks</td>
</tr>
</tbody>
</table>

HOW TO UPGRADE YOUR EVR VACUUM REGULATOR TO ELECTRONIC CONTROL

1. Remove the manual set point kit that comes with your EVR vacuum regulator.

2. Replace the manual set point regulator with your desired electronic vacuum regulator from the list above, or pick your own part number from the QPV Series Brochure.
In industrial settings, it is common for a single vacuum utility header to supply several diverse processes, each with separate vacuum pressure requirements. For example, one piece of equipment function best with 10 inHg vacuum, while another process requires 15 inHg vacuum.

For this application, a vacuum regulating valve is needed on the process requiring the lower vacuum. While vacuum breaking regulators (VBR) are commonly used on vacuum pumps that supply a single pressure, these VBR's are not suitable because they spoil the system vacuum for the entire header.

In the illustration above, Tool #1 requires a higher vacuum level than Tool #2. In order to use a shared pump or pumps, vacuum regulators would be needed to reduce the vacuum to the required level.

EVR Series Vacuum regulators work by restricting the flow from the pump to the process, and do not let any significant amount of air into the process.
Ordering Information for Pipe Size 1/4” to 1”

<table>
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<tr>
<th>EXAMPLE</th>
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<tbody>
<tr>
<td>EVR</td>
</tr>
<tr>
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</tbody>
</table>

1 **MODEL**
   - EVR: Equilibar Vacuum Use Regulator

2 **MODEL TYPE**
   - GSD: GSD Series (Includes Wetted Elastomers)
   - GS: GS Series (No Wetted Elastomers)

3 **PORT SIZE**
   - 2: 1/4”
   - 3: 3/8”
   - 4: 1/2”
   - 6: 3/4”
   - 8: 1”

4 **BODY MATERIAL**
   - S: Stainless Steel 316/316L
   - P: PVC
   - A: Anodized Aluminum

5 **PORT THREADS**
   - N: NPT
   - B: BSPP
   - S: SAE
   - O: VCO®
   - R: VCR®
   - F: 150# Flanges

6 **RECESS**
   - (Factory Selected)

7 **MOD #**
   - (Factory Selected)

8 **REFERENCE PORT THREADS**
   - N: NPT
   - B: BSPP

9 **CAP MATERIAL (NON WETTED)**
   - S: Stainless Steel 316/316L
   - P: PVC
   - A: Anodized Aluminum

10 **BOLTS**
    - (Factory Selected)

11 **PRESSURE RATING**
   - 30: 30 in Hg
   - 10: 10 in Hg

12 **TEMPERATURE RATING**
   - 40: 40C (Polymer Units)
   - 60: 60C (Metallic Units)

13 **DIAPHRAGM MATERIAL**
   - G: PTFE (Glass Reinforced)
   - B: Buna-N (Nitrile)
   - V: FKM Fluoroelastomer
   - M: EPDM
   - E: Polyethylene
   - F: PTFE (Virgin)
   - I: Polyimide

14 **DIAPHRAGM THICKNESS**
    - (Factory Selected)

15 **O RING (GSD UNITS ONLY)**
    - (Wetted)
    - VV: Viton® Shore 75
    - KK: Kalrez® Grade 7075
    - FF: PTFE
    - EE: EPDM
    - BB: Buna-N (Nitrile)

16 **SPECIAL OPTIONS**
   - B: Mounting Bracket
     (Port Size 2 & 3 Only)
   - O: Oxygen Cleaning

Items marked in blue are typically in stock for fast shipment
Ordering Information for Pipe Size 1.5” to 4”

<table>
<thead>
<tr>
<th>EXAMPLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>EVR</td>
</tr>
<tr>
<td>EVR</td>
</tr>
</tbody>
</table>

1. **MODEL**
   - EVR: Equilibar Vacuum Use Regulator

2. **MODEL TYPE**
   - BD: BD

3. **PORT SIZE**
   - 12: 1.5”
   - 16: 2”
   - 24: 3”
   - 32: 4”

4. **BODY MATERIAL**
   - S: Stainless Steel 316/316L
   - P: PVC
   - A: Anodized Aluminum
   - Others available. Consult an application engineer for assistance

5. **PORT THREADS**
   - N: NPT
   - B: BSPP
   - F: 150# Flanges

6. **RECESS**
   - (Factory Selected)

7. **MOD #**
   - (Factory Selected)

8. **REFERENCE PORT THREADS**
   - N: NPT
   - B: BSPP

9. **CAP MATERIAL (NON WETTED)**
   - S: Stainless Steel 316/316L
   - P: PVC
   - A: Anodized Aluminum

10. **BOLTS**
    - (Factory Selected)

11. **PRESSURE RATING**
    - 30: 30 in Hg
    - 10: 10 in Hg

12. **TEMPERATURE RATING**
    - 40: 40C (Polymer Units)
    - 60: 60C (Metallic Units)
    - Others available. Consult an application engineer for assistance

13. **DIAPHRAGM MATERIAL**
    - G: PTFE (Glass Reinforced)
    - B: Buna-N (Nitrile)
    - V: FKM Fluoroelastomer
    - M: EPDM
    - E: Polyethylene
    - F: PTFE (Virgin)
    - I: Polyimide

14. **DIAPHRAGM THICKNESS**
    - (Factory Selected)

15. **O RING**
    - (Wetted)
    - VVVV: Viton® Shore 75
    - KKKK: Kalrez® Grade 7075
    - FFFF: PTFE
    - EEEE: EPDM
    - BBBB: Buna

Items marked in blue are typically in stock for fast shipment.
ABOUT EQUILIBAR
Equilibar, LLC manufactures and markets our specialized products worldwide. Equilibar branded products are made in the USA, and protected by US and foreign patents. All of our products are assembled, inspected and tested by trained technicians in Fletcher, NC.

APPLICATION ENGINEERING—HOW WE ARE DIFFERENT
Unlike mass-market regulator distributors, everything about Equilibar is focused on you, the scientist or engineer with a unique pressure control challenge.

We assign an Application Engineer to you, typically within moments of your call. We work with you closely to identify the optimum model, trim, and diaphragm to best meet your challenge. You can stay in touch with your Application Engineer by email, telephone, mobile phone, or fax.

After installation, if there are any unexpected issues, your Application Engineer is still available to support you with start-up information or (if needed) expedited replacement parts.

CONTACT OUR ENGINEERS
At Equilibar, your application’s unique requirements will be carefully addressed by one of our trained Application Engineers. Please contact us if you have any questions or special requirements.

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Have a special application? Equilibar also offers custom designed solutions to meet your needs.
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info@pressurecontrolsolutions.nl
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Work territory
The Netherlands, Germany,
Austria, Sweden, Finland,
Norway, Denmark, the Flemish
part of Belgium and the German-
speaking part of Switzerland